



Hydrogen Research in Australia

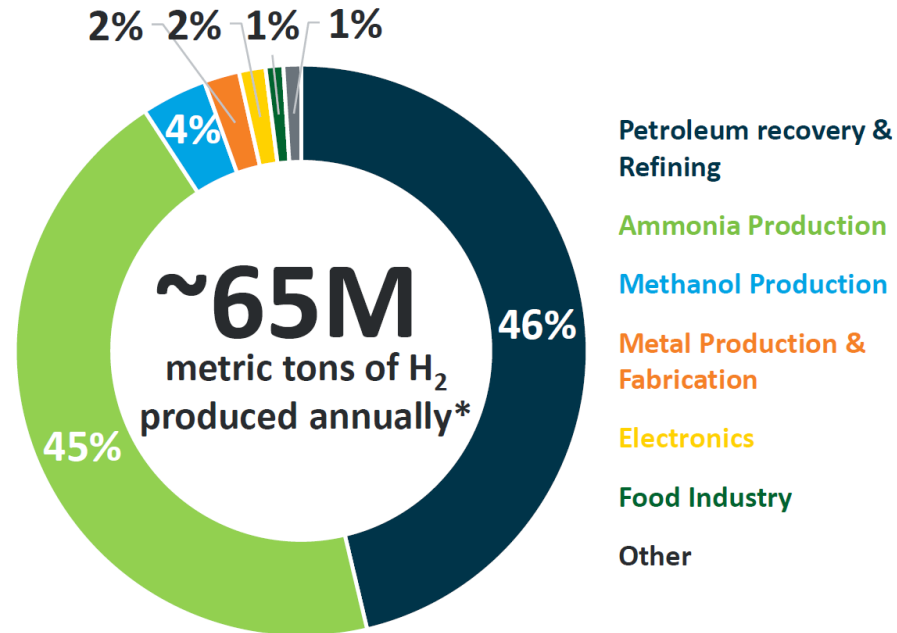
CSIRO ENERGY
www.csiro.au

SANKAR BHATTACHARYA - MONASH UNIVERSITY
PATRICK HARTLEY - CSIRO ENERGY



Hydrogen - facts

Global Annual H₂ Production/Demand



- The global hydrogen generation market to grow at a CAGR of 5.99% during the period 2017-2021
- US\$180 billion by 2024
- Steam-methane reforming is by far the most cost-competitive processcurrently

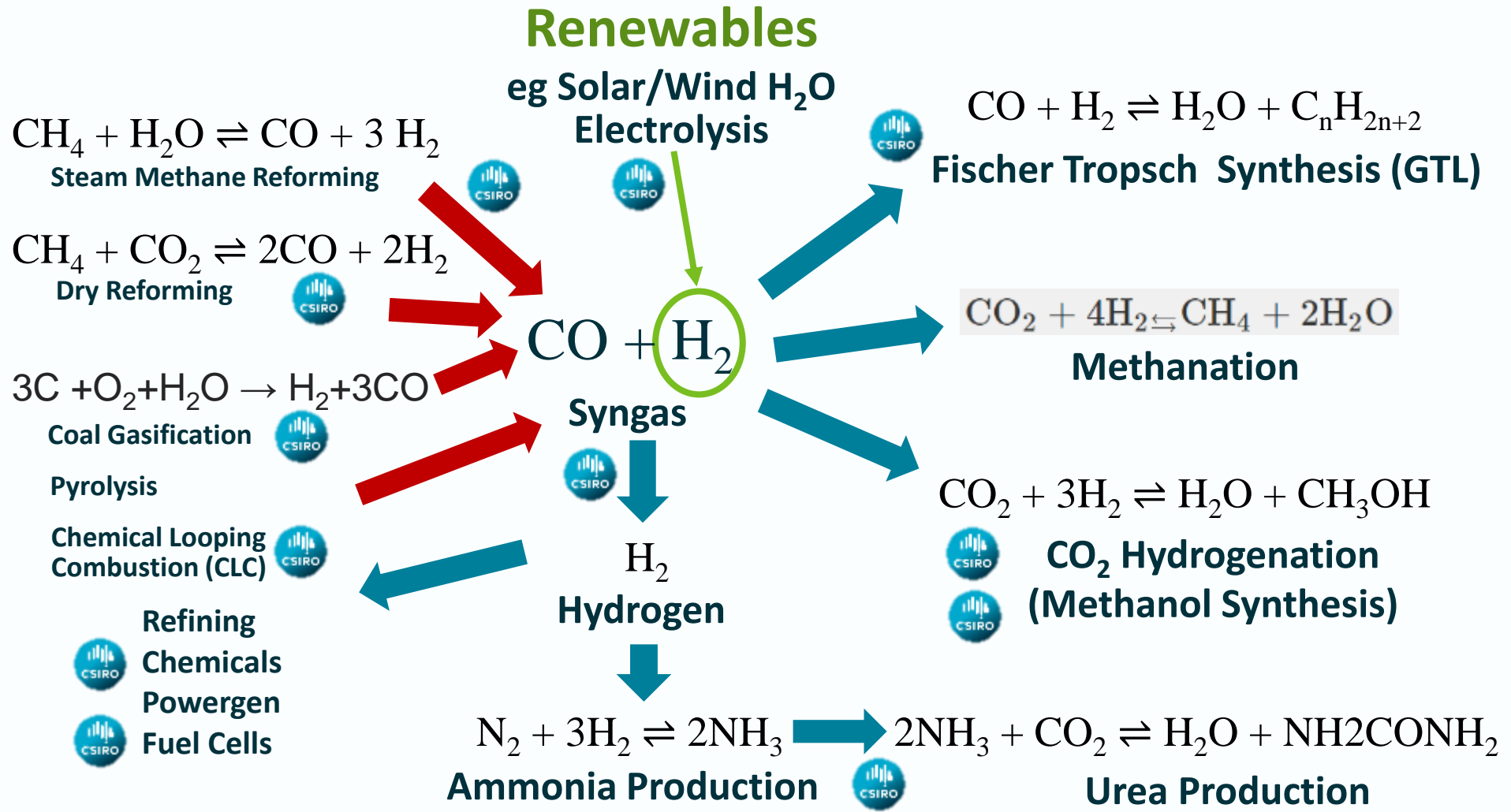
IEA 2017

▪ Satyapal, ee.doe.gov, 2017

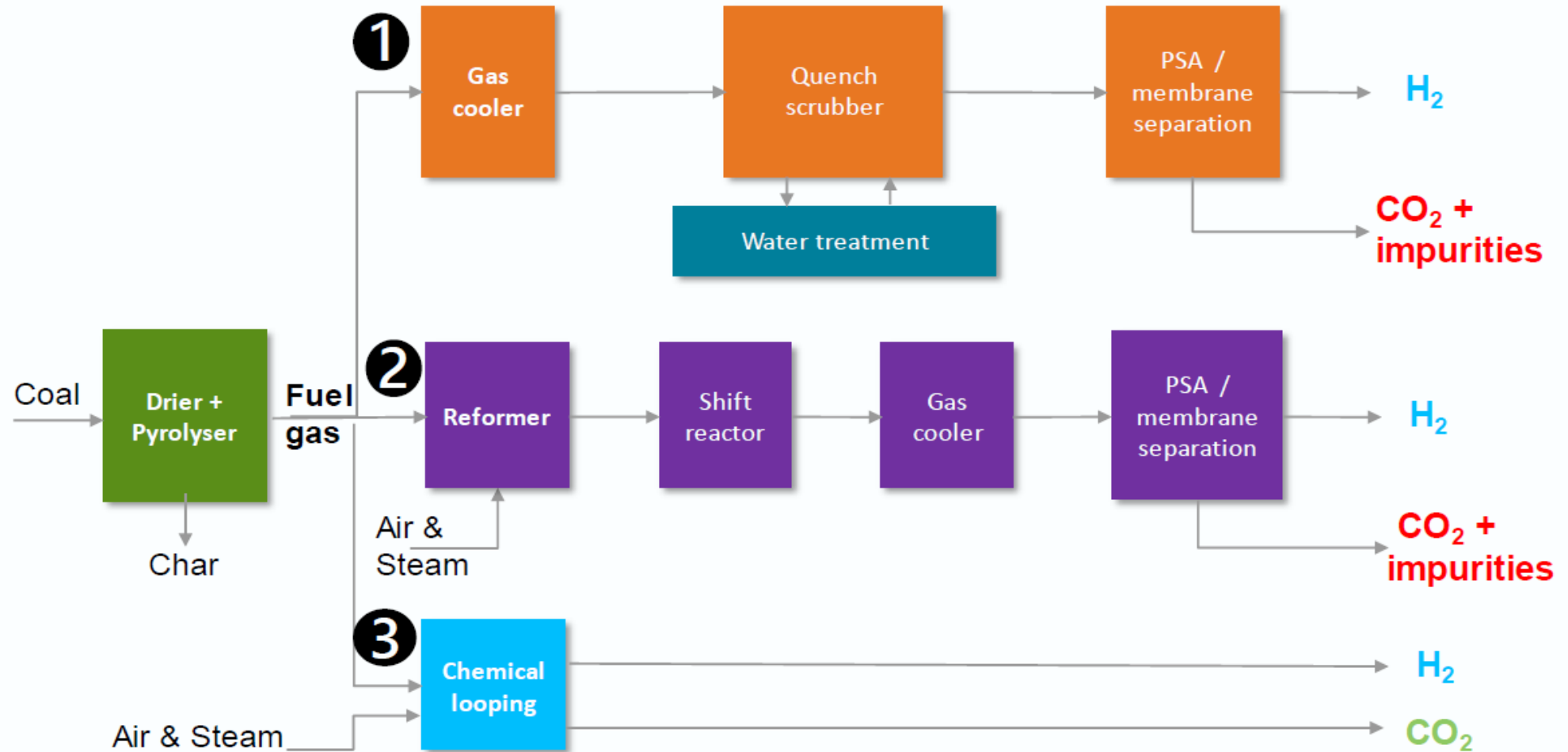
Hydrogen R&D Areas - CSIRO and others

- Coal/Biomass gasification / gas separation - **Monash**
- Low temperature (PEM) water electrolysis for hydrogen production.
- Carbon assisted water electrolysis (high and low temperatures).
- MeOH, EtOH assisted water electrolysis.
- High temperature steam electrolysis.
- CO₂ / H₂O conversion to Syngas and value added fuels & chemicals (RE integration).
- Pyrolysis of NG/LPG to produce hydrogen for fuel cells.
- Chemical looping - **Monash**
- Membrane technology for hydrogen separation from other gases (coal gasification; NG, MeOH, EtOH reforming; ammonia cracking).
- Solar thermal reforming of natural gas.
- RE export potential: Electrochemical and membrane ammonia production.
- Ammonia conversion to hydrogen in a membrane reactor.
- Direct solar water splitting.
- Hydrogen storage in MOFs.
- Hybrid Energy Systems including hydrogen/fuel cell systems and integration with renewable energy sources.

Syngas Research



Pyrolysis gas options for H₂ production



Research Scale Gasification Studies

Investigations at larger-scale allowing technology-specific issues related to feedstock gasification behaviour to be explored.

Interrogation of the complex gasification process – difficult using pilot or full-scale systems

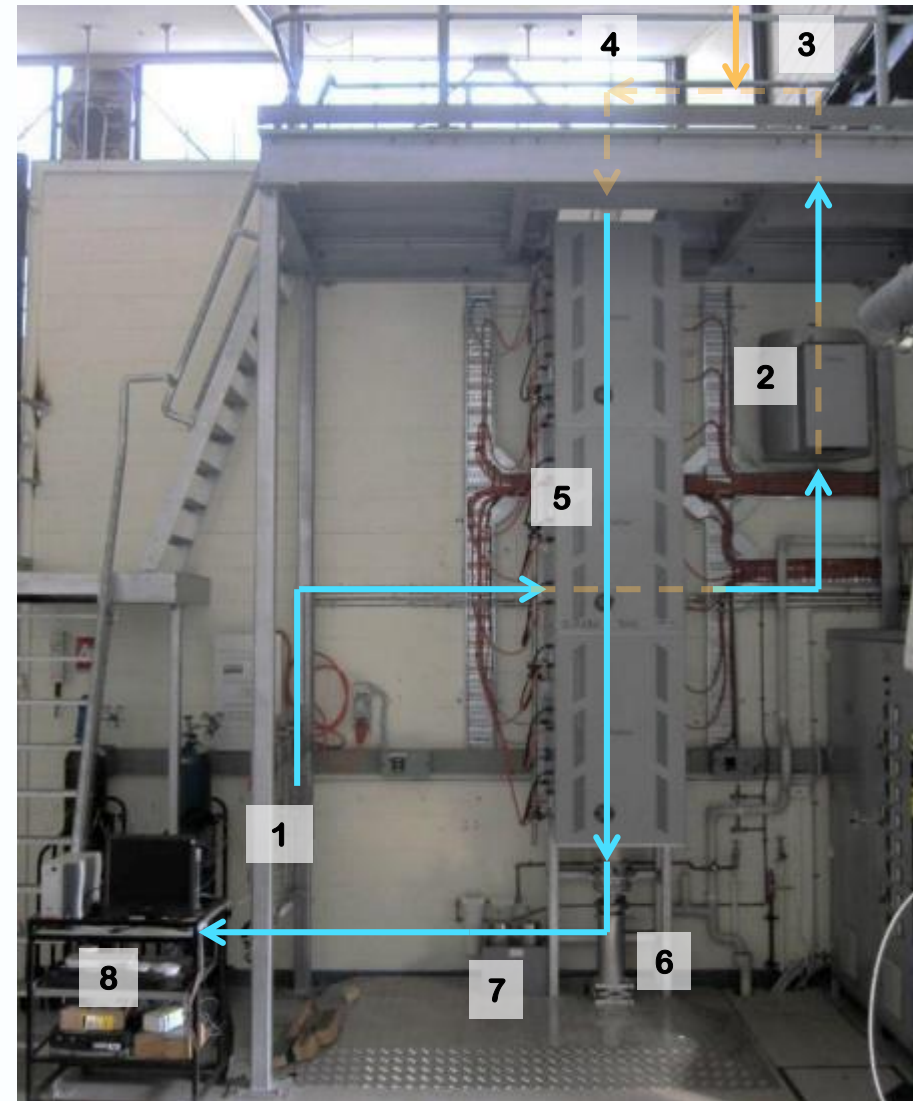
Validation of fundamental and modelling studies.



High Temperature Entrained Flow Reactor – 1600C

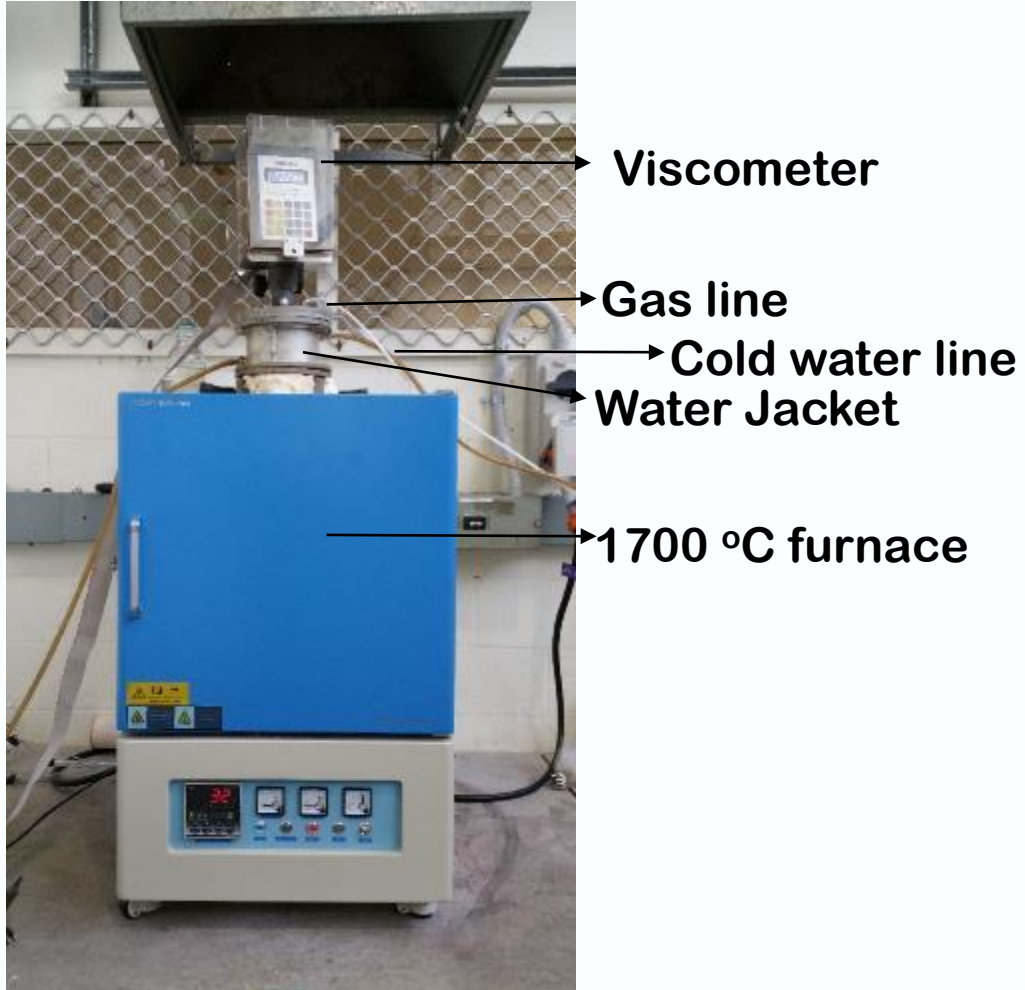
for gasification and combustion – *flexible system for biomass/coal/pet coke or blends*

1. Reaction gas manifold
2. Reaction gas preheater
3. Steam injection system
4. Solid fuel feed system
5. Main furnace
6. Solids collection system
7. Syngas cooling and cleaning
8. Syngas analysis



Viscosity of slags at high temperature

For entrained flow gasification

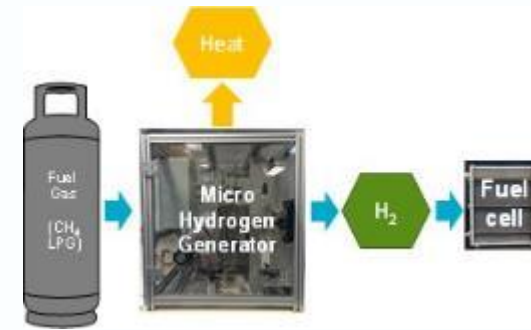


High temperature Viscometer assembly – with BCIA support

Other Approaches

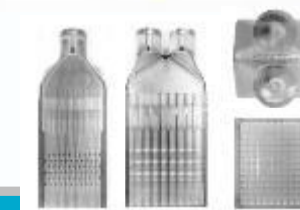
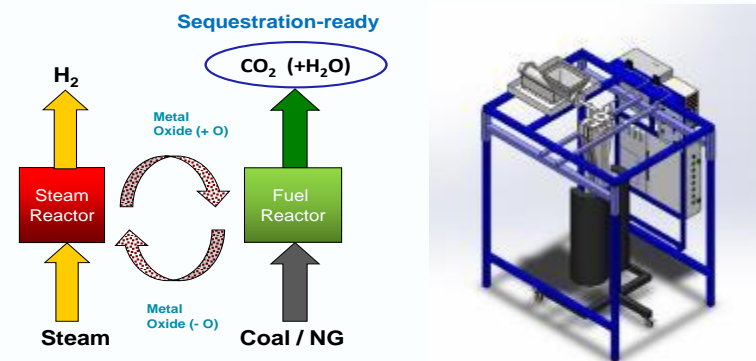
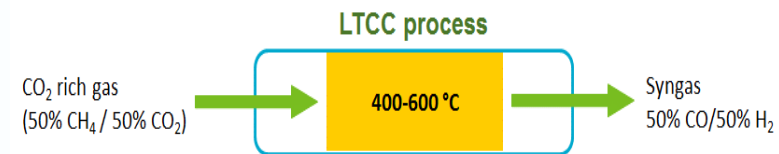
Small Scale

- Micro scale H₂ from C₁ & C₂+

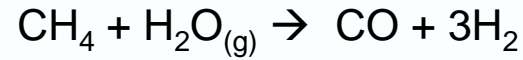


Mid to Large Scale

- H₂ from CO₂ – rich CH₄ sources
- Direct H₂ Chemical Looping Conversion (with sequestration ready CO₂ stream)
- Syngas to Methanol / DME Processes



Solar Reforming



- 25% solar energy, 40-45% less CO₂
- Proven at pilot scale to 600 kWth for hydrogen production.
- Relatively easy as based on existing mature technologies: materials, catalysts, water gas shift.
- By 2030 could produce H₂ for as low as 4.49 \$/kg

CSIRO SolarGas™ prototype reactor

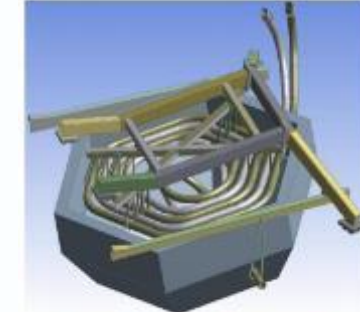
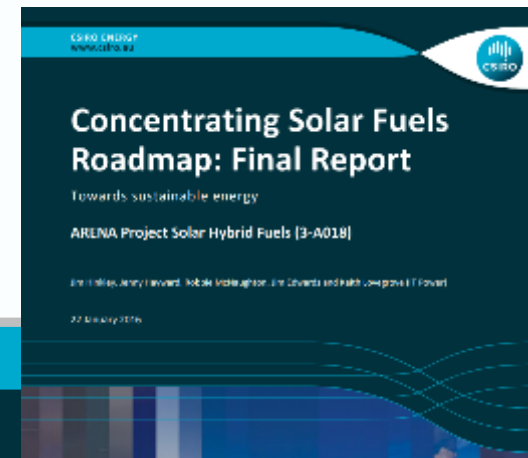


Figure 11: CSIRO 200-kW steam reformer

CSIRO solar fields with prototype reactor field on the LHS

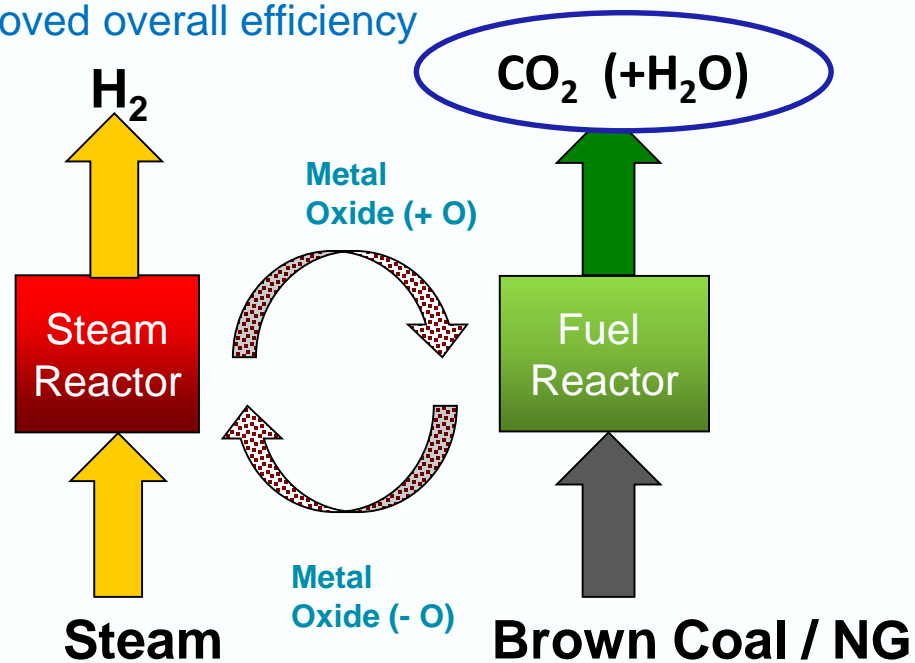


Chemical Looping Conversion (CLC)

Low emission H₂ production

Advantages of CLC approach over other Conventional

- ✓ CO₂ sequestration-ready option
- ✓ Elimination of oxygen plant (Energy / Capex)
- ✓ Avoidance of post H₂/CO₂ separation and capture (Energy / Capex)
- ✓ Adapting established CFB technology
- ✓ Improved overall efficiency



Above: Trevor Hadley of CSIRO inspects the CLC Rig

(10kW)

Advancing chemical looping combustion technology for Victorian brown coal
By Dr Sang Lim, Group Leader - Energy Reaction Technology, CSIRO Energy Flagship

JUNE 2016: ISSUE 17 THE OFFICIAL NEWSLETTER OF BROWN COAL INNOVATION AUSTRALIA

MONASH University
Lead Prof. Sankar Bhattacharya

EnergyAustralia

ALSTOM

Advancing Chemical Looping Combustion Technology for Victorian Brown Coal
INNOVATION

South East University (Khalid University of Alberta (Canada))

CSIRO
CSIRO

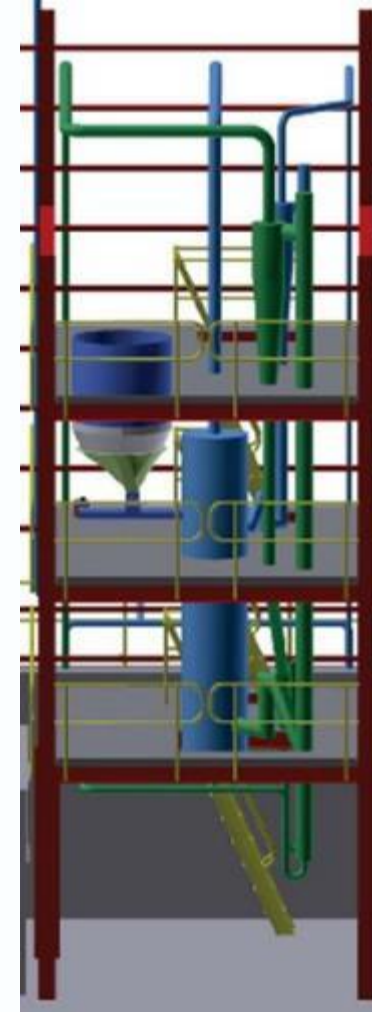
BCIA MEMBER
Following brown coal for a low-emissions future

vito
vito

Participants in the industry-academia collaborative project for the advancement of chemical looping combustion technology for Victorian brown coal

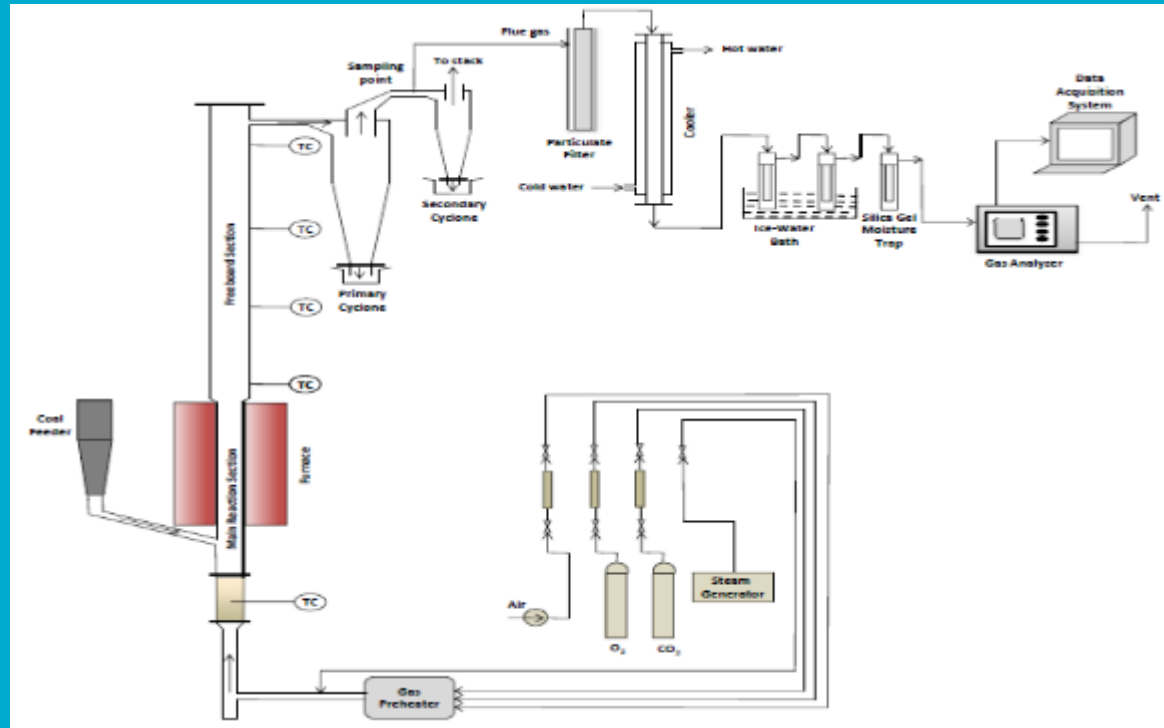


**Current nominally 10 KW
Chemical Looping Reactor Test
Facility at CSIRO**

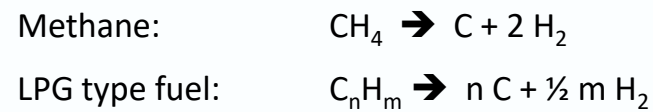
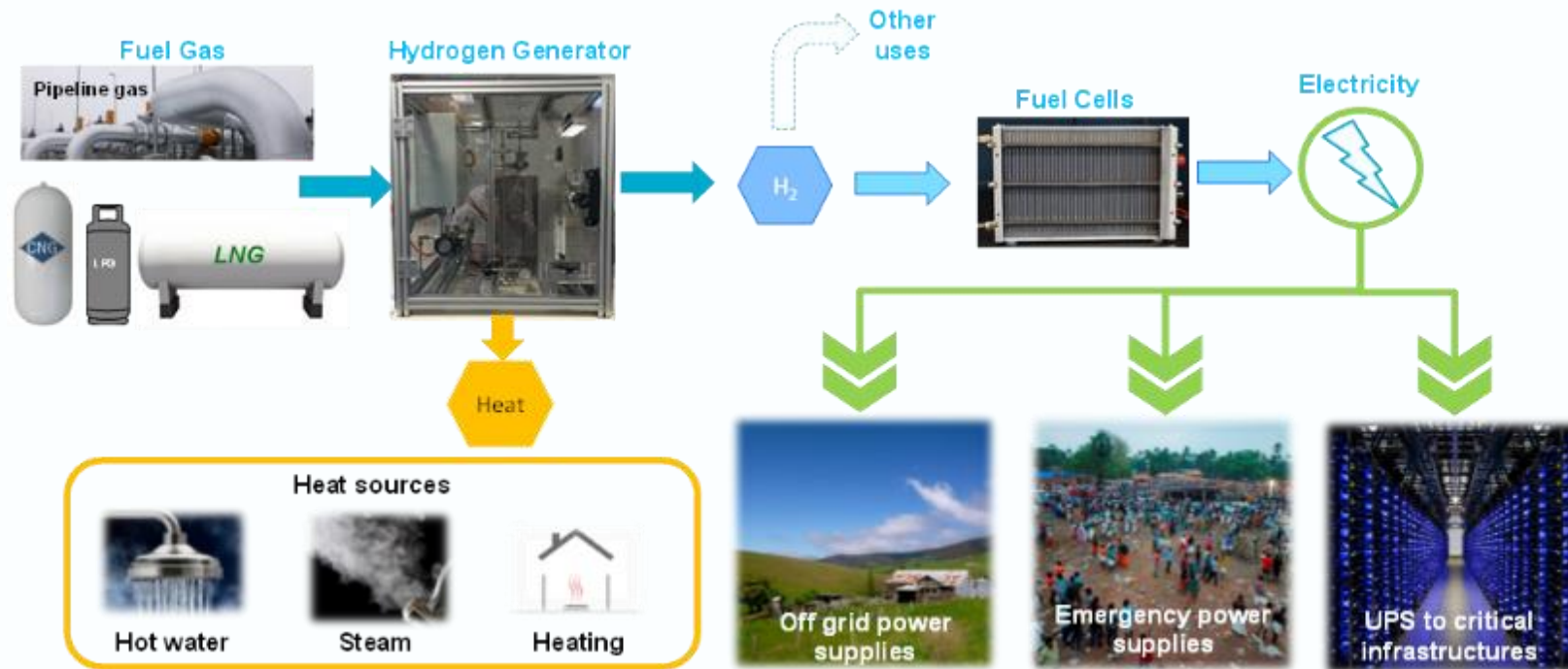


**Proposed nominally 200 KW
Chemical Looping Reactor Pilot
Facility for Combustion and H2
production**

Fluidized bed reactor – for chemical looping combustion



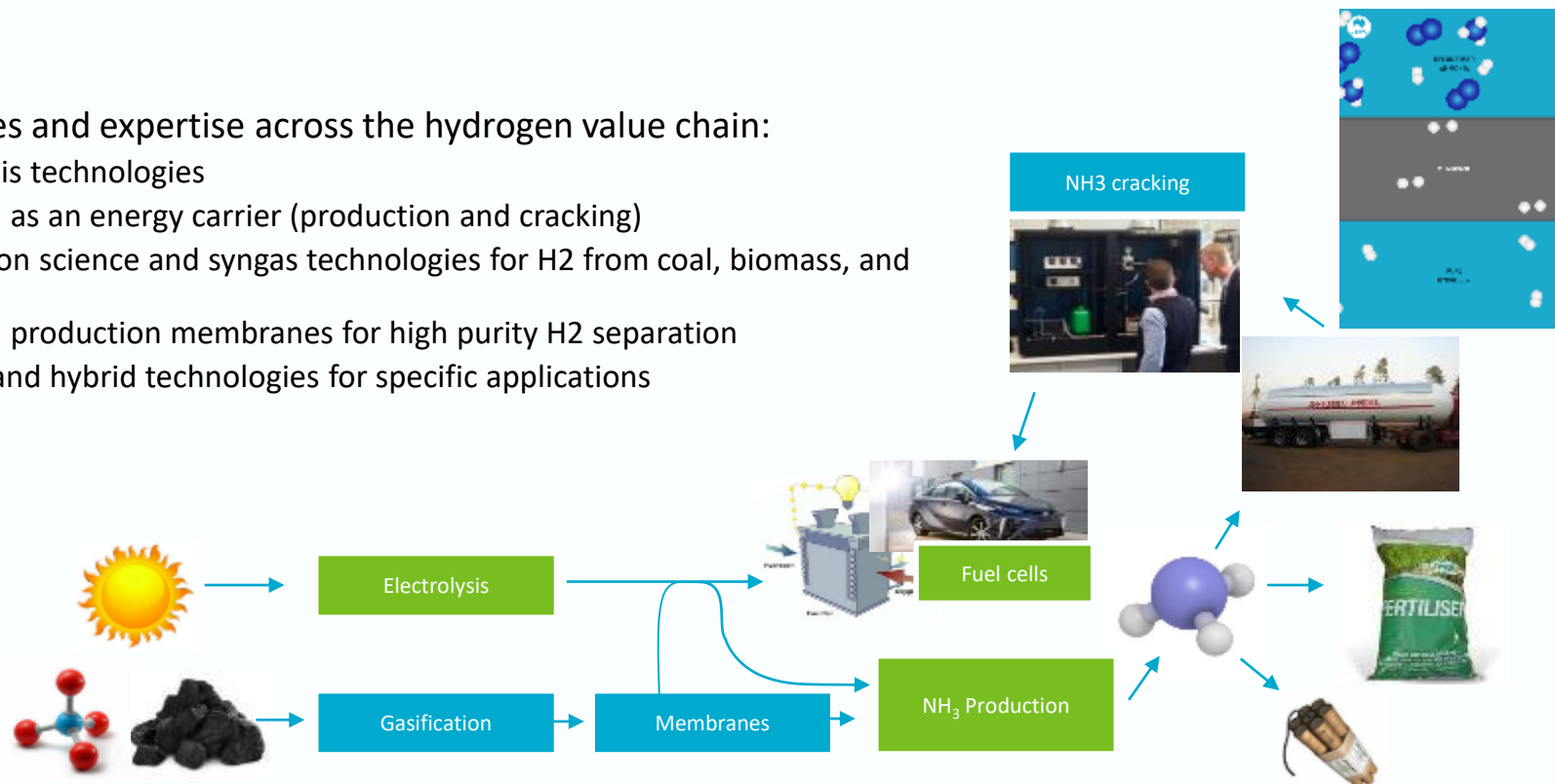
Small scale fossil systems: Hydrogen from Decomposition of Methane and LPG



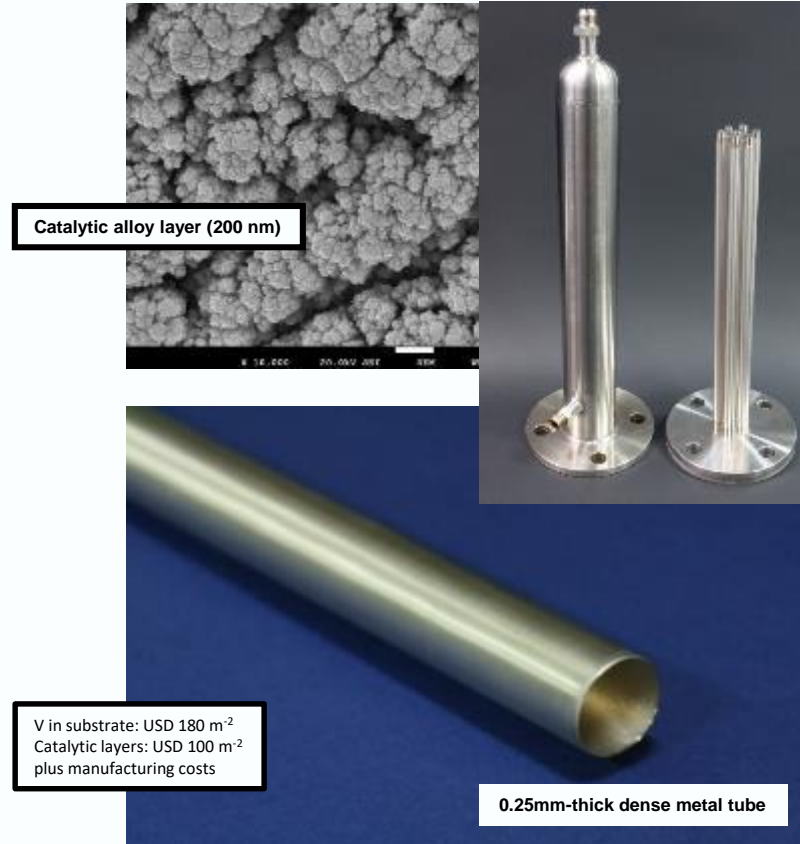
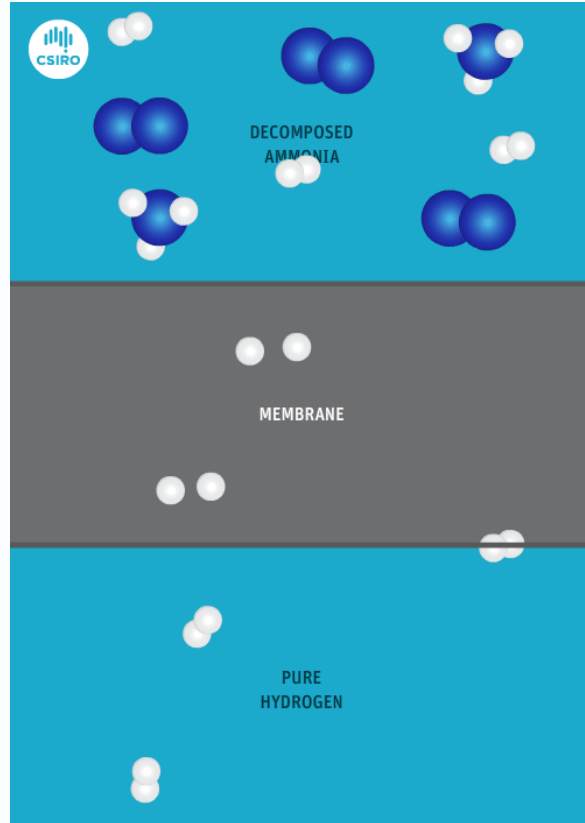
Ammonia

Technologies and expertise across the hydrogen value chain:

- Electrolysis technologies
- Ammonia as an energy carrier (production and cracking)
- Gasification science and syngas technologies for H₂ from coal, biomass, and waste
- Hydrogen production membranes for high purity H₂ separation
- Fuel cell and hybrid technologies for specific applications



Ammonia – supporting research



Industry testing

Coregas H₂ plant at Port Kembla



4-tube module

CSIRO Centre for Hybrid Energy Systems

Objective: Study / optimize integrated energy systems with multiple generation/storage/end-use components (inc. fossil and renewable H₂ production)

Capabilities:

Prototyping hybrid energy system configurations (eg electrolyser / fuel cell systems)

Energy system integration demonstrations

Assessment of emerging energy conversion/storage systems

Energy system environmental testing (eg battery systems)

Energy Technology innovation

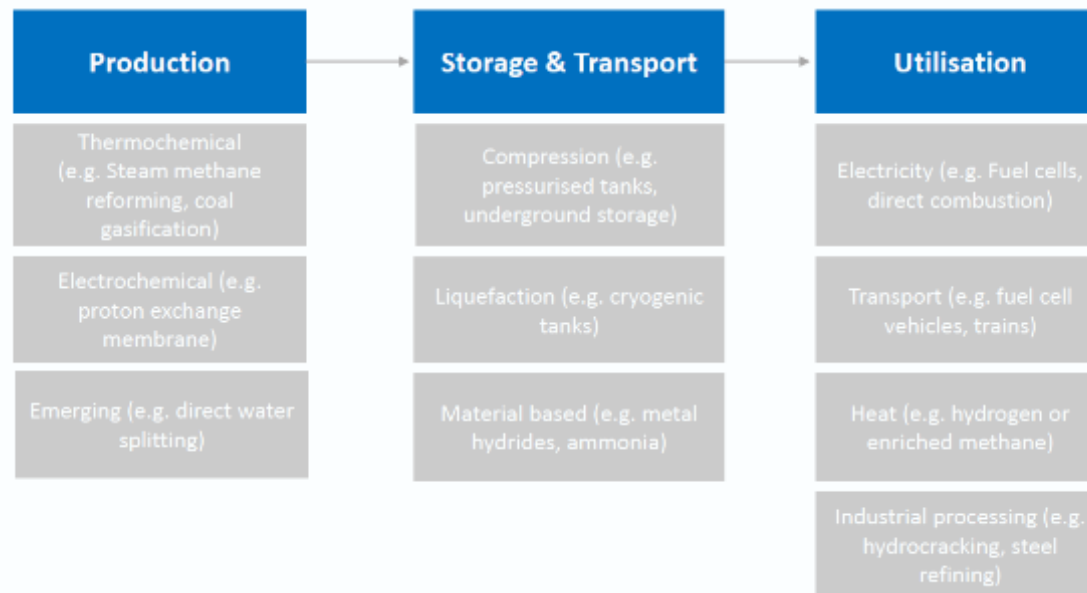


CSIRO National Hydrogen Roadmap 2018

Objectives:

- Identify key opportunities for Australia across value chain(s)
- Build consistent understanding of current options:
 - Cost
 - Technology Readiness(TRL)
 - Commercial Readiness (CRI)
 - Other barriers / opportunities eg new tech, regulatory
- Develop 'plug and play' pathways for comparison
- **Technology work streams – Bottom up analysis**

For the bottom-up analysis, technology assessments may be divided according to the three primary elements of the value chain:



CSIRO National Hydrogen Roadmap 2018

Project sponsors

Industry:

- Kawasaki Heavy Industries
- Hydrogenics Corp
- Engie
- Sumitomo Australia
- Siemens
- KPMG
- Norton Rose

Peak bodies:

- Energy Networks Association
- Australian Gas Networks
- EvoEnergy
- ATCO Gas Australia
- Coal Energy Australia
- APGA

Government:

- Victorian State Government
- Austrade